GoDEX

T-10/T-20 LABEL REWINDER

USER GUIDE

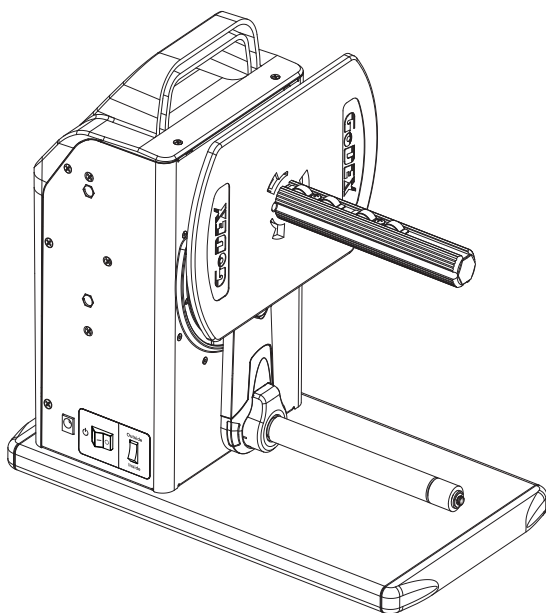# DOCUMENT DESCRIPTION

T-10/T-20 Label Rewinder
Version   :Rev. B
Issue Date :2018.09.18
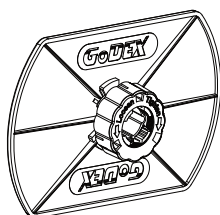Part NO.   :313-041000-403

CONTENTS

1 BOX CONTENTS

- T-10/T-20 Label Rewinder

- **User Guide**

- **Paper Clip**

- **Paper Stop Plate**
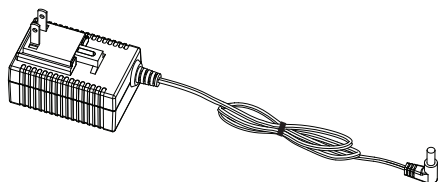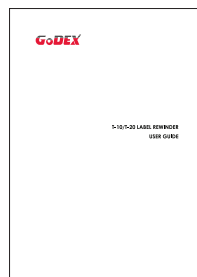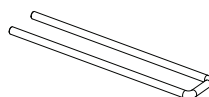
- **1.5'' Adapter**

  38 mm

  40 mm

- **Power Adapter**
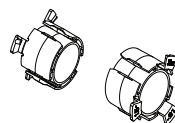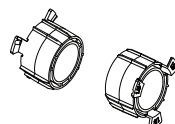
- **3'' Adapter**
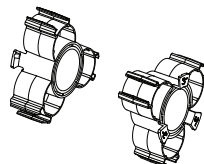
2 GETTING TO KNOW YOUR T-10/T-20 REWINDER

Device Overview

- ## Front View

FIXURE SLOT
for Paper Clip
2 slots for each side

HANDLE

FIXURE SLOT
for Core Adapter
3 slots for each side

PAPER STOP PLATE(LEFT)
Fixed

PAPER STOP PLATE(RIGHT)
Removeable

PAPER STOP PLATE LOCK RING
Tighten & Loosen

POWER JACK

OPERATION PANEL

BOTTOM PLATE

Outside

Inside

REWINDING DIRECTION SWITCH
- OUTSIDE(CLOCKWISE/COUNTERCLOCKWISE)
- INSIDE(CLOCKWISE/COUNTERCLOCKWISE)

POWER SWITCH
- ON
- OFF

- Rear View

LABEL REWINDING SHAFT

SPRING SLICE

CONTROL MECHANISM
- Start
- Direction
- Status

GUIDE TRACK

LED INDICATOR

PAPER PRESS BAR
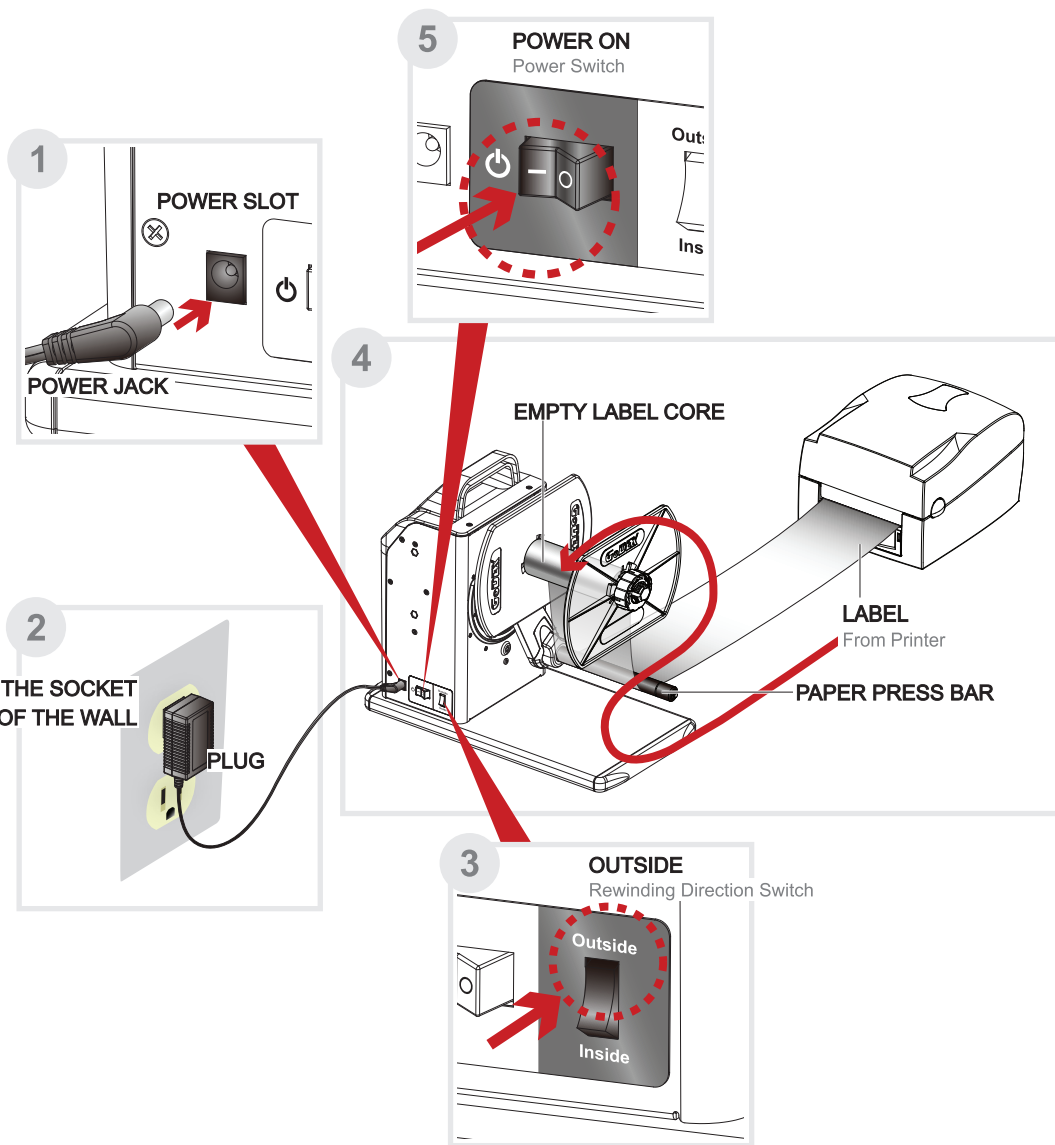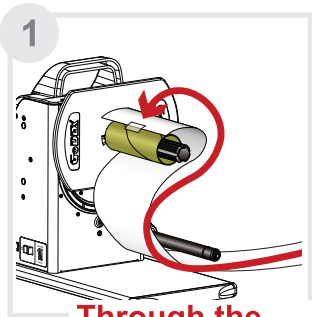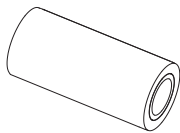
Be Clean

3 SETTING UP THE REWINDER

Connection

5

POWER ON
Power Switch

Out
Ins

1

POWER SLOT

POWER JACK

4

EMPTY LABEL CORE

LABEL
From Printer

PAPER PRESS BAR

2

THE SOCKET OF THE WALL

PLUG
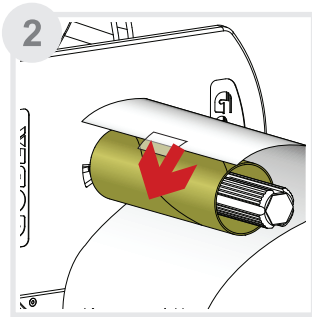
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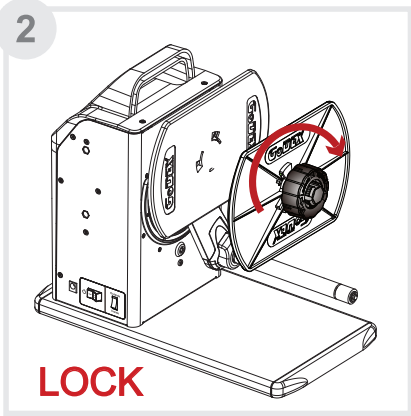
OUTSIDE
Rewinding Direction Switch

Outside

Inside

Loading the Label

Label Stock

1

Through the
paper press bar

2

3

2 Circles

4

5
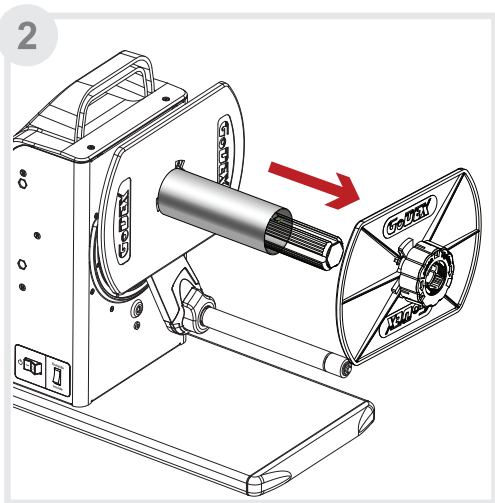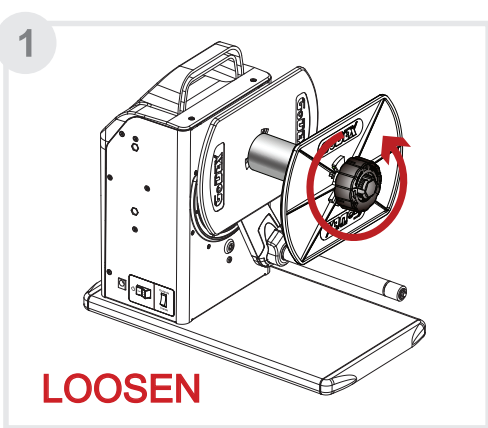
Tighten to lock
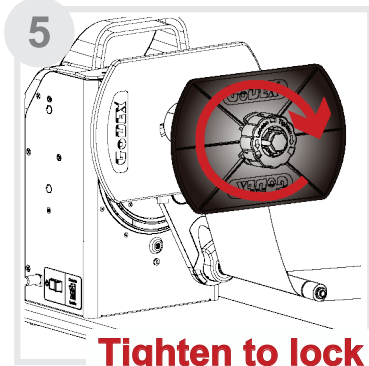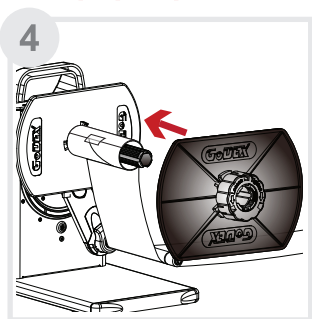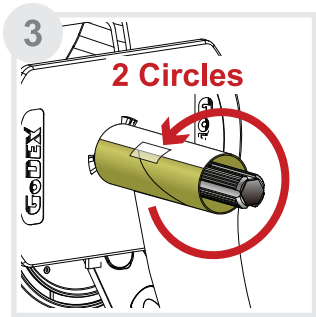
Install and Remove the Plate

Install

LOCK

Remove

LOOSEN
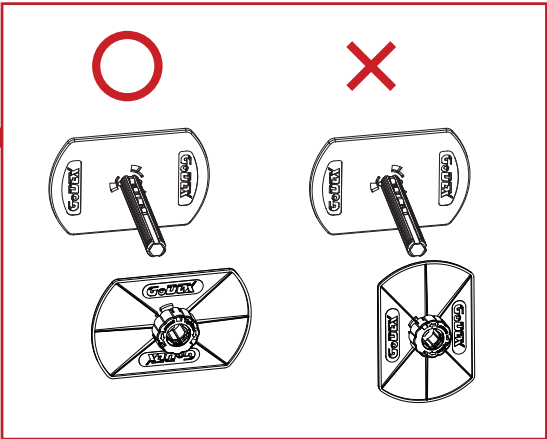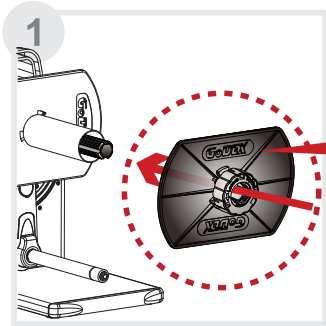
Label core in different sizes

Paper Clip
for 1'', to fix label in position.

1

2   2 Circles

3

4   Tighten to lock
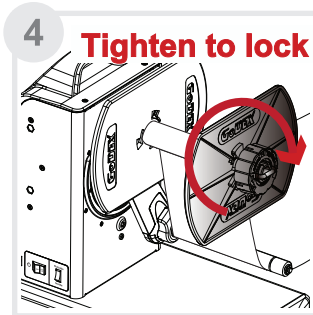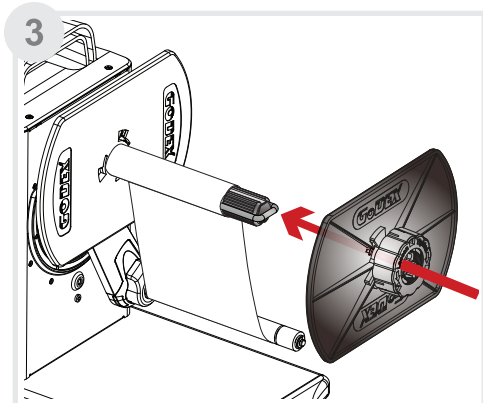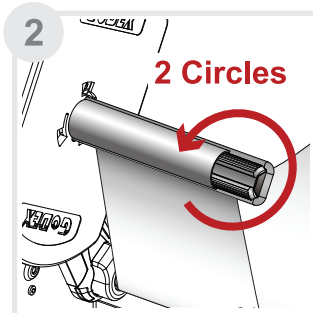
Core Adapter
for 1.5'' and 3'' Empty label core.

| 1.5" | 3" |

1 **Through the label rewinding shaft**

2

3

4

5

6
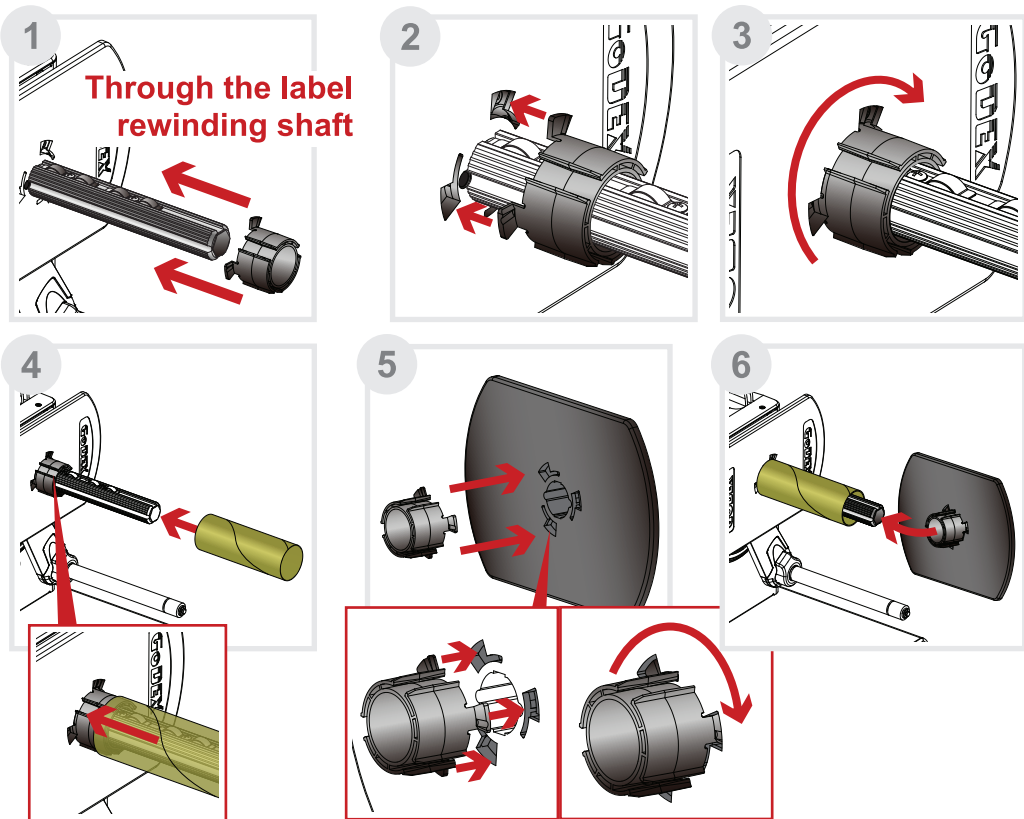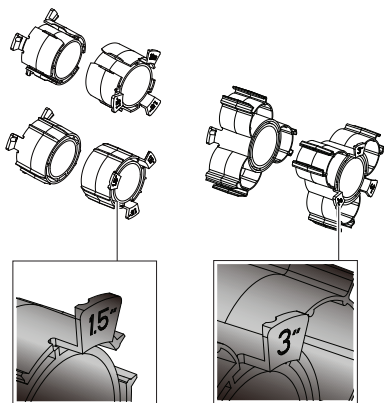
Match up the empty label core and core adapter

1'' Empty Label Core
with Label rewinding shaft.
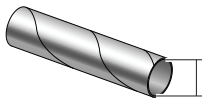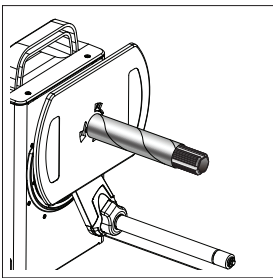
Φ25.2 to Φ25.6 mm
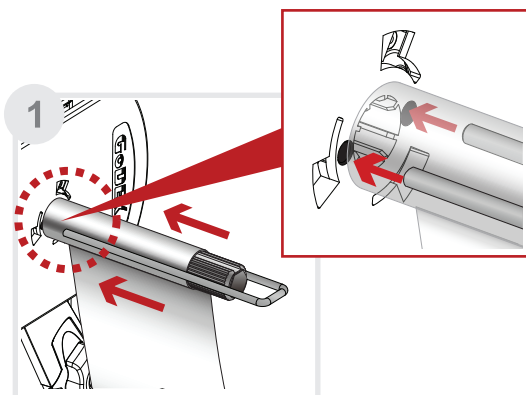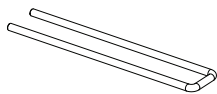Tolerable size of inside diameter
for Label Rewinding Shaft

1.5'' Empty Label Core
with 1.5'' Core adapter.
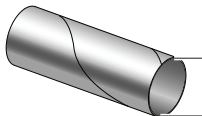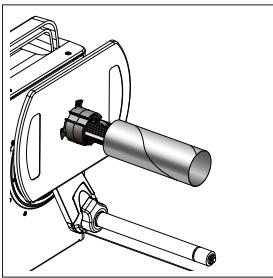
Φ37.4 to Φ38 mm or Φ40 to Φ40.6 mm
Tolerable size of inside diameter
for 1.5'' Core Adapter

3'' Empty Label Core
with 3'' Core adapter.
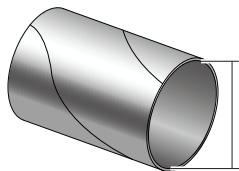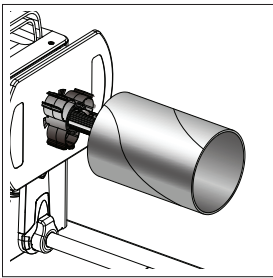
Φ76 to Φ76.6 mm
Tolerable size of inside diameter
for 3'' Core Adapter

The Modes of Rewinding

Outside

Clockwise   Counterclockwise

Clockwise   Counterclockwise

Motor Fixed Speed Mode

1 POWER OFF
Power Switch

2

3
Holding on the Dancer Arm

Holding on the Dancer Arm

4 POWER ON
Power Switch

Orange

Orange

5
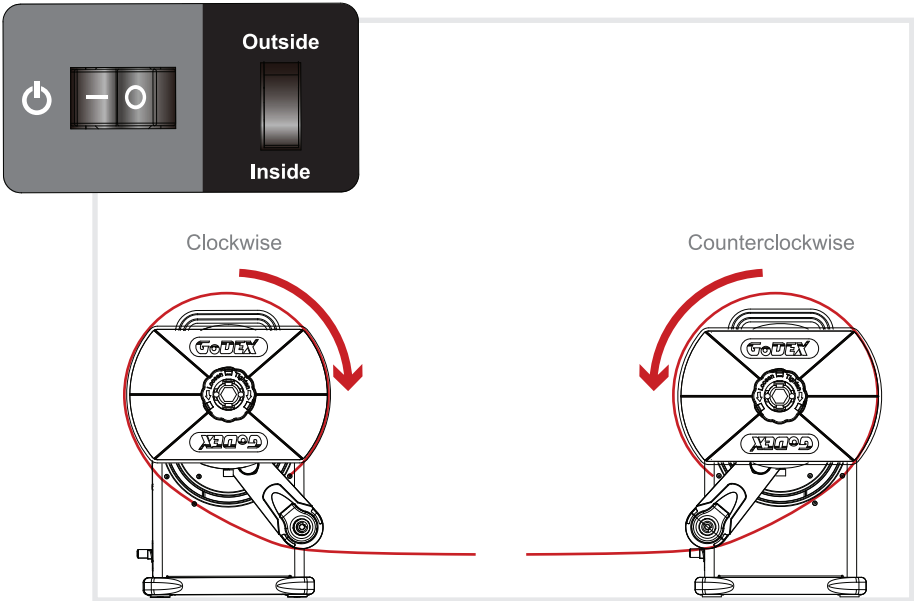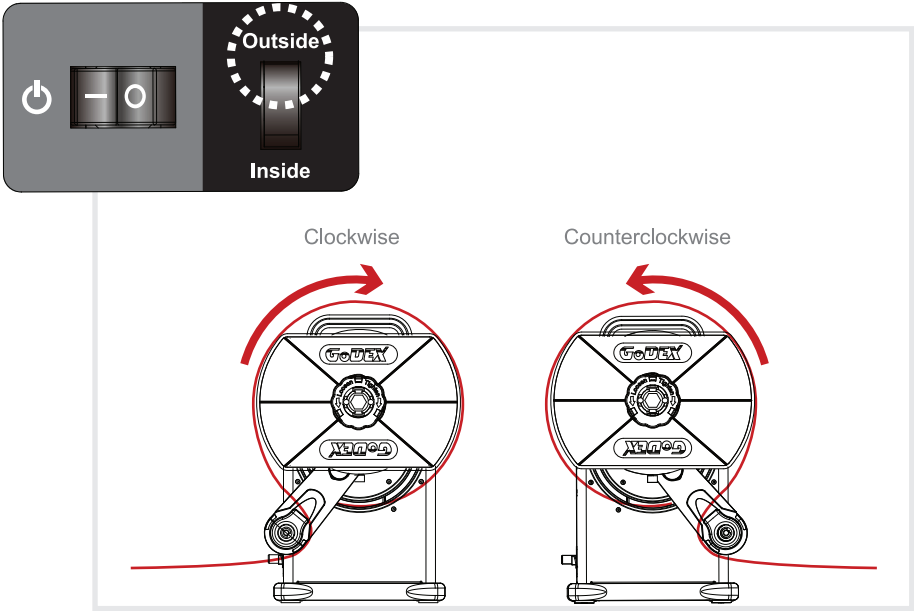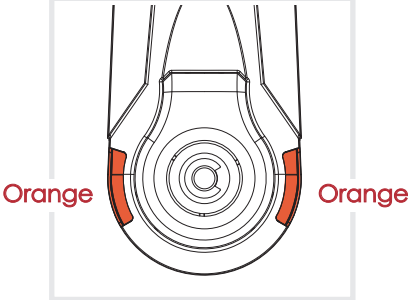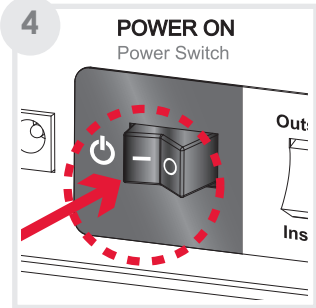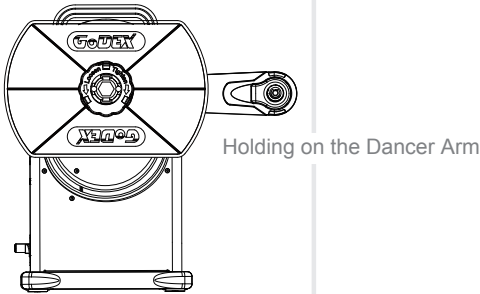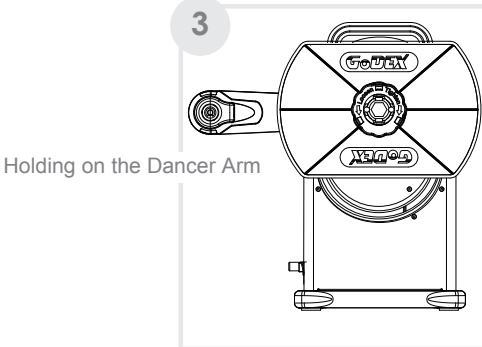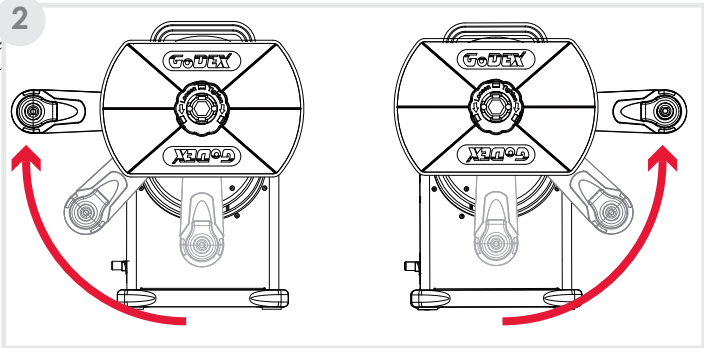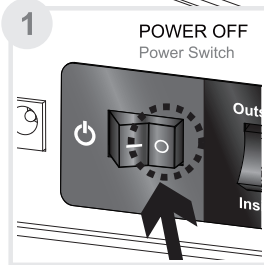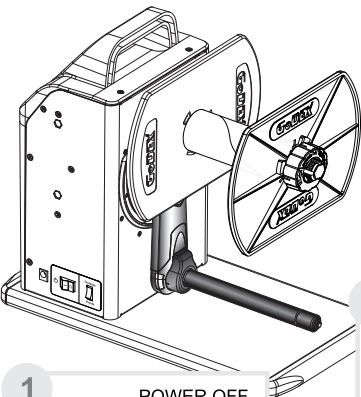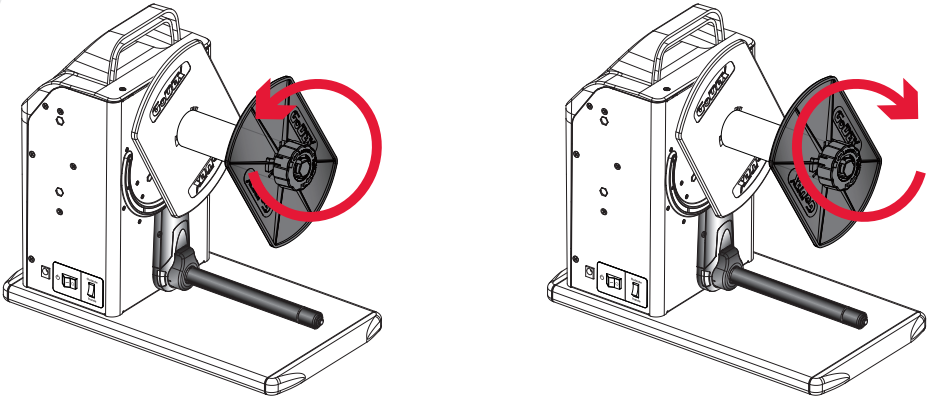
To Set up:

1. Make sure the power is switched off.
2. Place the Dancer Arm at its highest point on either side of the rewinder.
3. Turn on the power while holding on the Dancer Arm.

   Once the power is on, an orange light should light up and that will bring the rewinder into the "Motor Fixed Speed Mode."
4. Release the Dancer Arm and the rewinder will be rewinding at a fix speed.
5. To stop, switch off the power.

4 WHAT'S THE STATUS OF THE REWINDER

LED Indicator
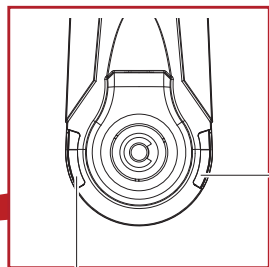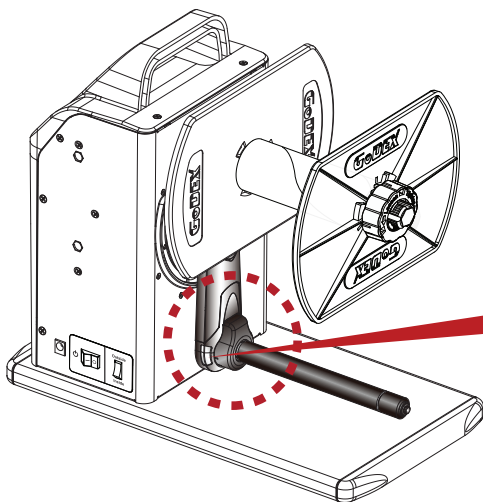
LED INDICATOR

STATUS	LED INDICATOR	
Power ON		Flash
Outside		Blue
Inside		Green
Error / Alert		Pink
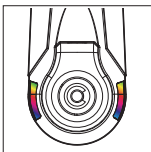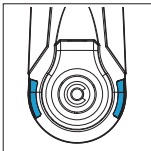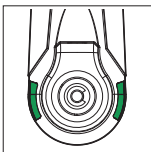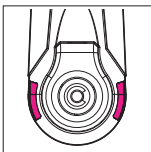
Power OFF

When The Rewinder Is Full

Rewinder Full

Pink   Pink

1
POWER OFF
Power Switch
Outs
Ins

2

3
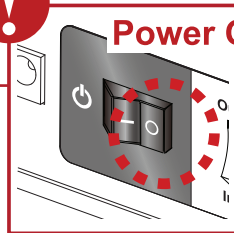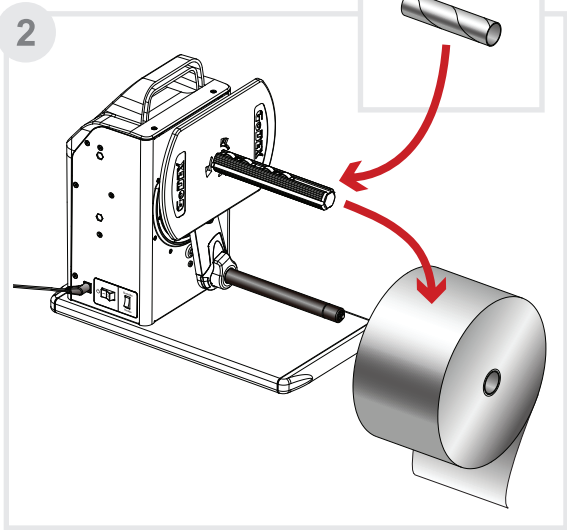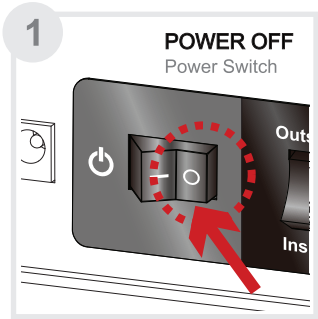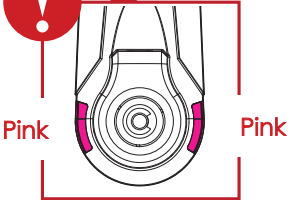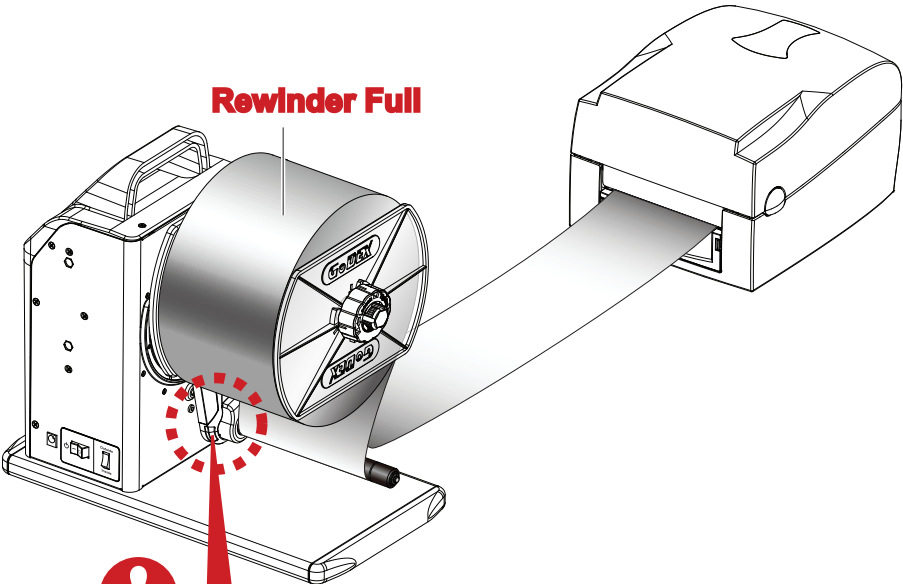
5 **TROUBLESHOOTING**

Error / Alert
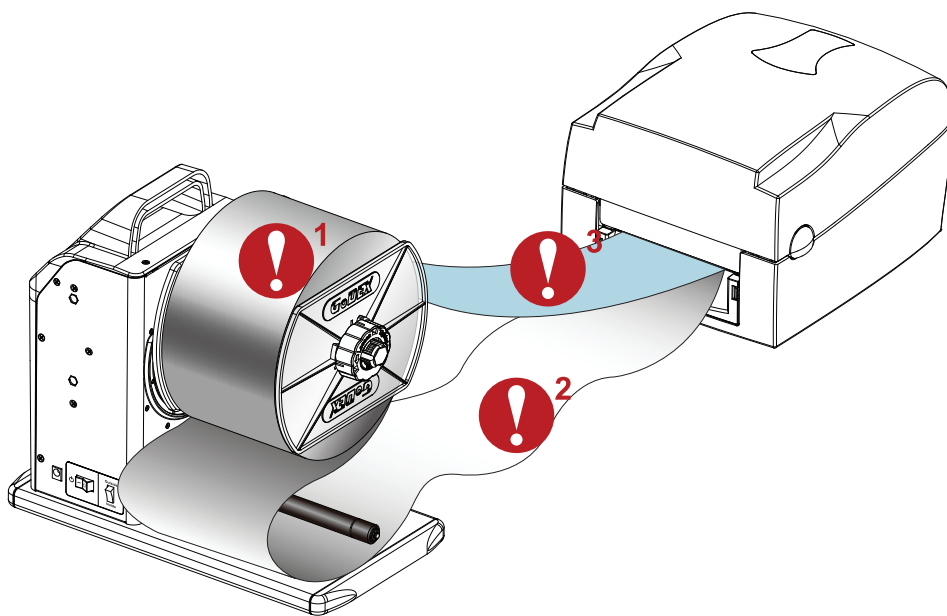
Error /Alert	Description
1	**Paper Full** refer to ''When The Rewinder Is Full'' on Chapter 4
2	**Sensing Error** refer to ''Sensing Error'' on Chapter 5
3	**Idle Load** refer to ''Idle Load'' on Chapter 5

Pink · Pink

❗2

1 POWER OFF
Power Switch

Outs

Ins
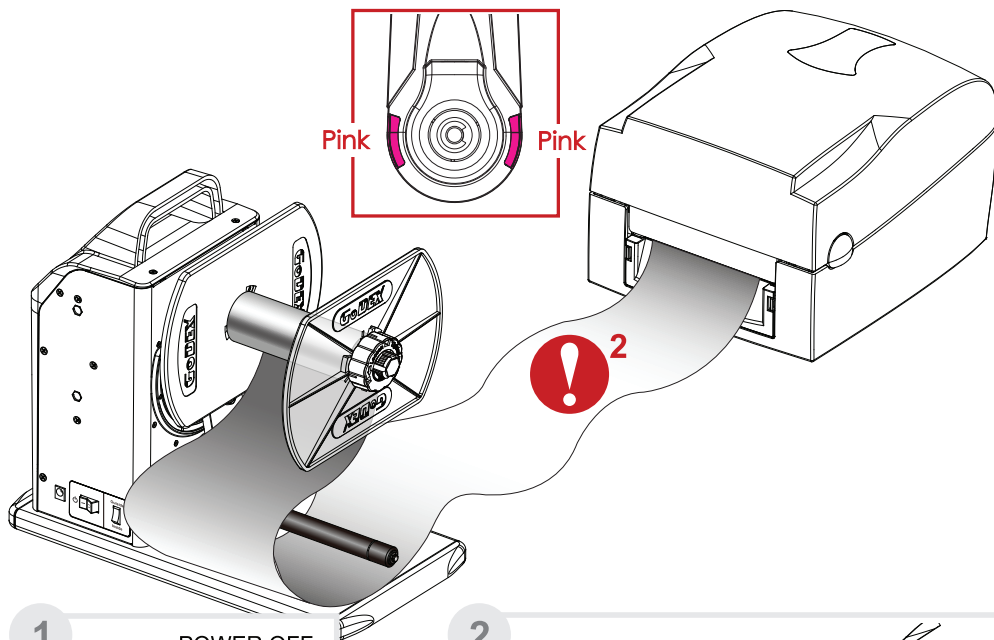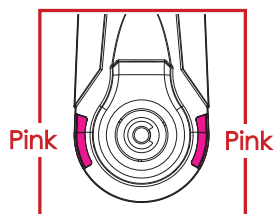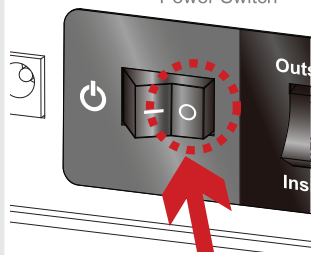
2 **Rotate to tighten**

3

3

Idle Load

Pink   Pink

3

1

POWER OFF
Power Switch

Outs...

Ins...

2
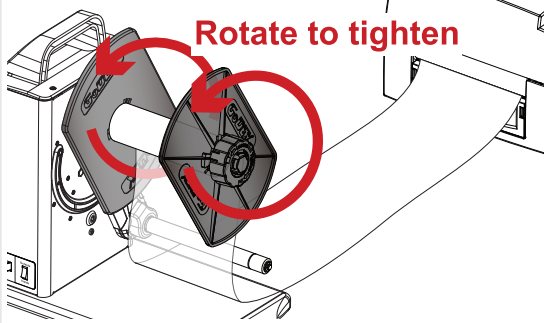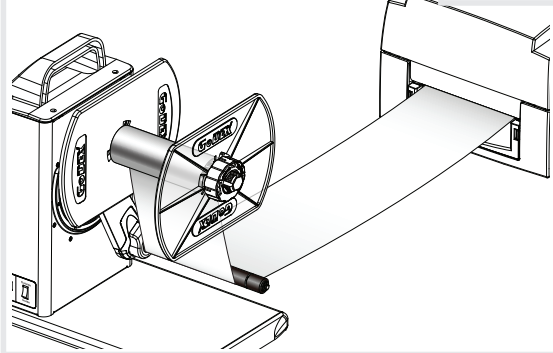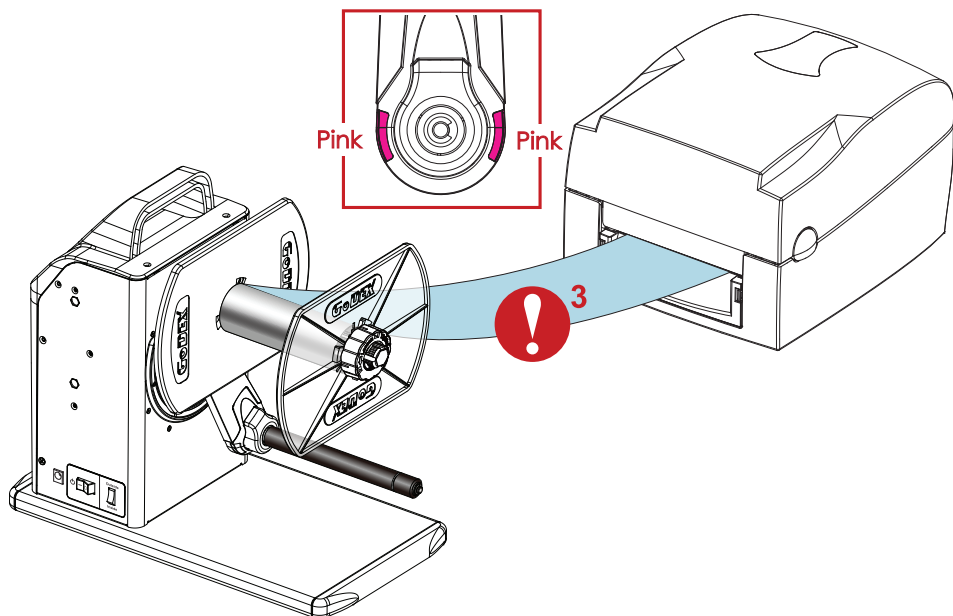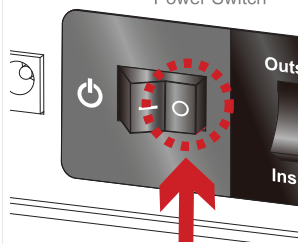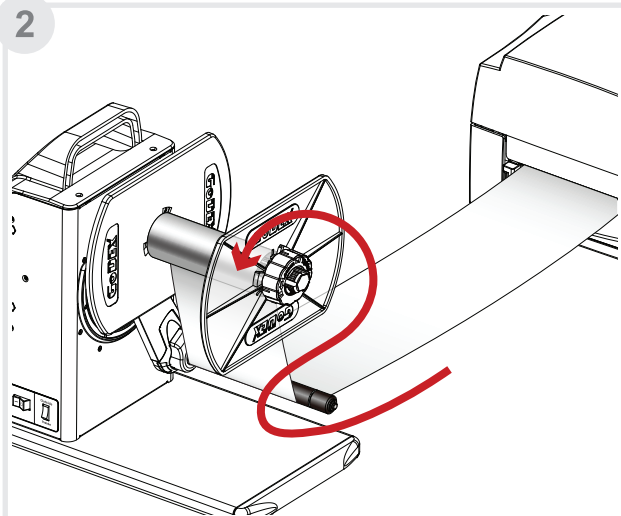
VR(Speed Adjustment)

Slow

Fast
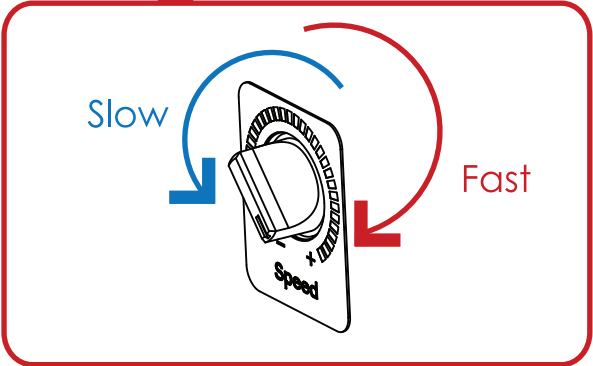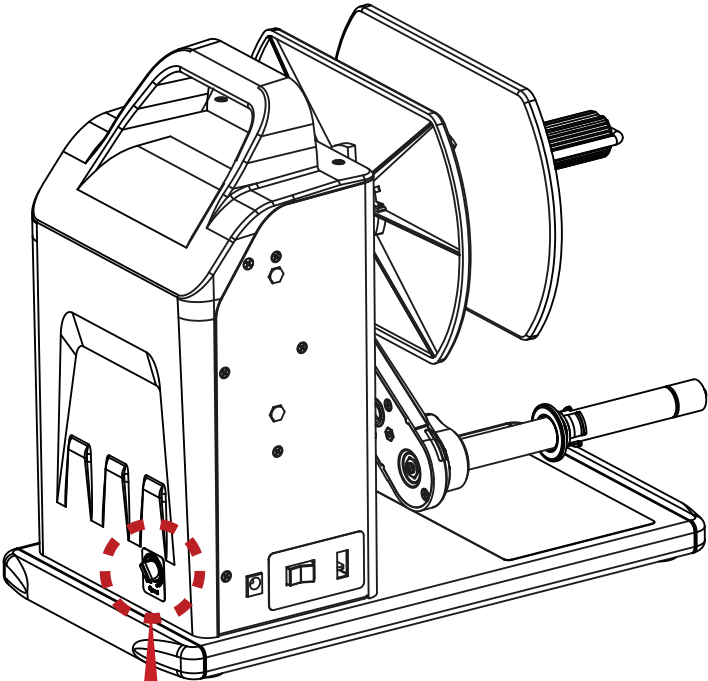
Speed

APPENDIX

PRODUCT SPECIFICATIONS

Model	T10 Label Rewinder
Paper width	4.72" (Max)
Rewind Speed	Auto mode : 14 IPS (MAX) Fixed : 2~15 IPS
Label Roll	8'' (Max.)
Core Roll	Coreless 1" (25.2 to 25.6 mm) 1.5" (37.4 to 38 mm) 1.5" (40 to 40.6 mm) 3" (76 to 76.6 mm)
Label Roll Weight	5 Kg
Rewinding	Label Inside/Outside
Switches	Rewind
Motor	Hybrid Motor
Power	100~240VAC 24W, 24V Adapter
Environment · **Operating Temp.**	41°F to 104°F (5°C to 40°C)
Storage Temp.	-4°F to 122°F (-20°C to 60°C)
Humidity	10-85% (non-condensing RH)
Size(H*W*D)	303 mm x 180 mm x 349 mm
Agency Approvals	CE, FCC Class A
Weight	5 Kg (11 lb)

*   We do not recommend to rewind die-cut labels. Labels might be torn under certain circumstances.

APPENDIX

PRODUCT SPECIFICATIONS

Model		T20 Label Rewinder
Paper width		7"(Max.)
Rewind Speed		Auto mode : 14 IPS (max)
		Fixed : 2~15 IPS
Label Roll		6" (Max.)
Core Roll		Coreless
		1" (25.2 to 25.6 mm)
		1.5" (37.4 to 38 mm)
		1.5" (40 to 40.6 mm)
		3" (76 to 76.6 mm)
Label Roll Weight		5 Kg
Rewinding		Label Inside/Outside
Switches		Rewind
Motor		Hybrid Motor
Power		100~240VAC 24W, 24V Adapter
Environment	Operating Temp.	41°F to 104°F (5°C to 40°C)
	Storage Temp.	-4°F to 122°F (-20°C to 60°C)
Humidity		10-85% (non-condensing RH)
Size(H*W*D)		303 mm x 180 mm x 394 mm
Agency Approvals		CE, FCC Class A
Weight		5 Kg (11 lb)

*   We do not recommend to rewind die-cut labels. Labels might be torn under certain circumstances.

www.godexintl.com

Barcodes Made Easy

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